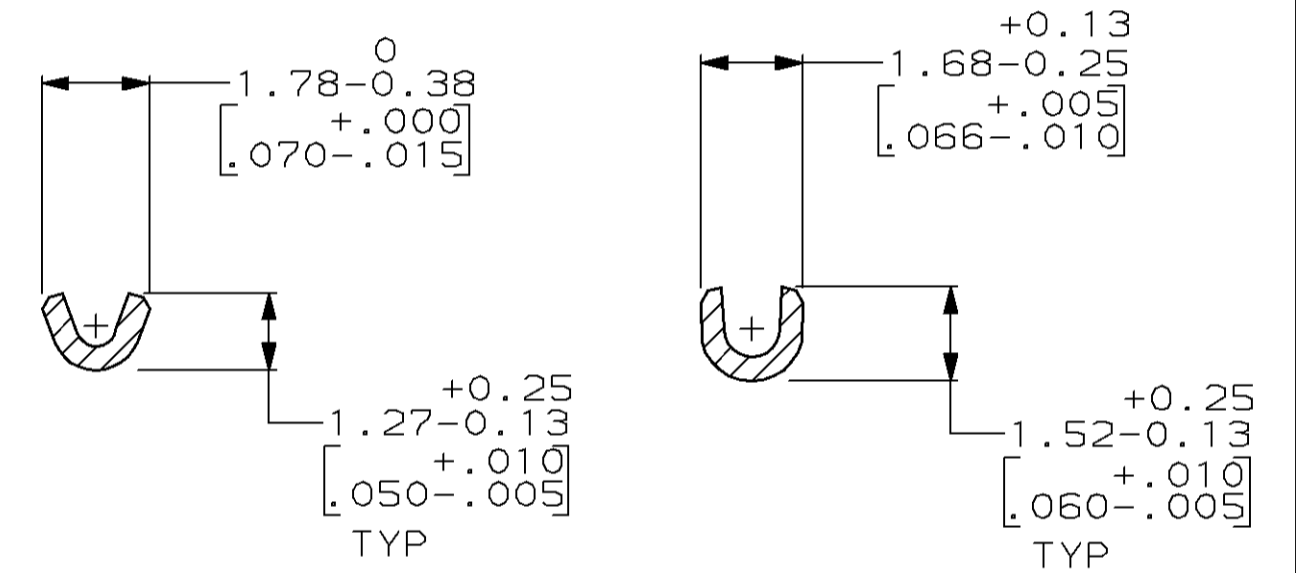
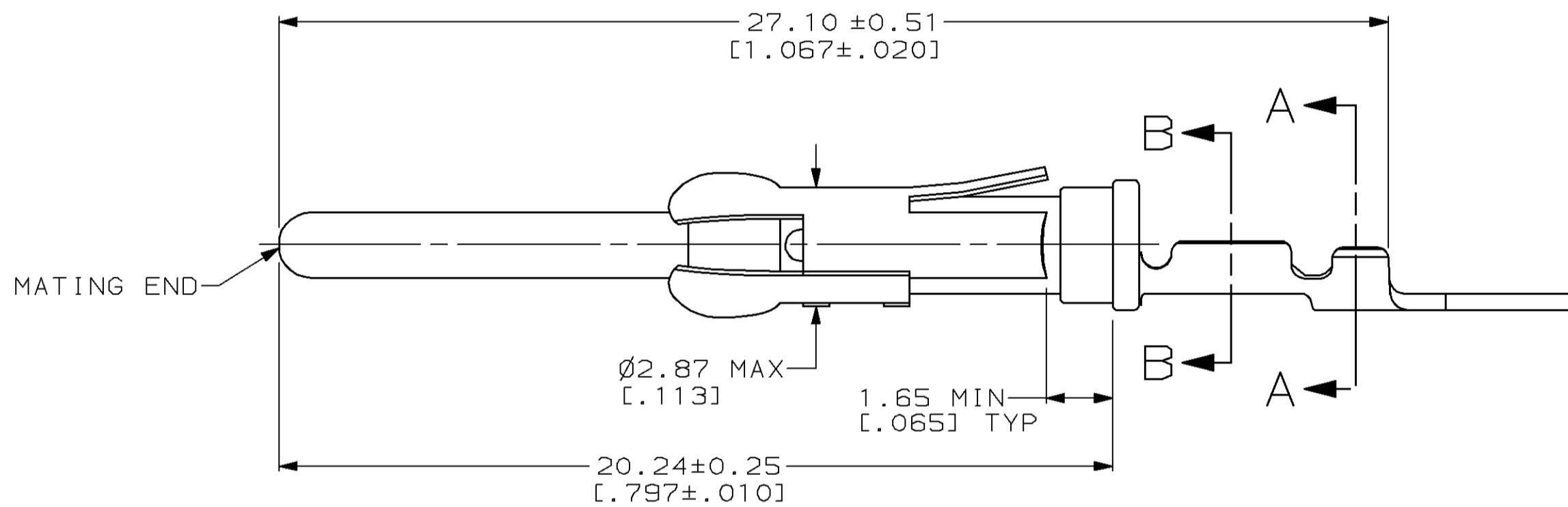
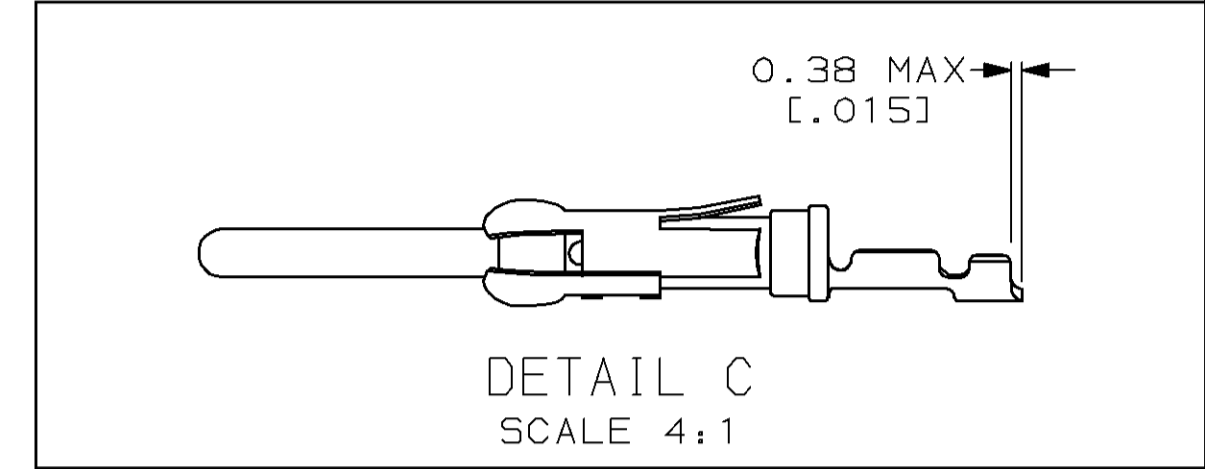
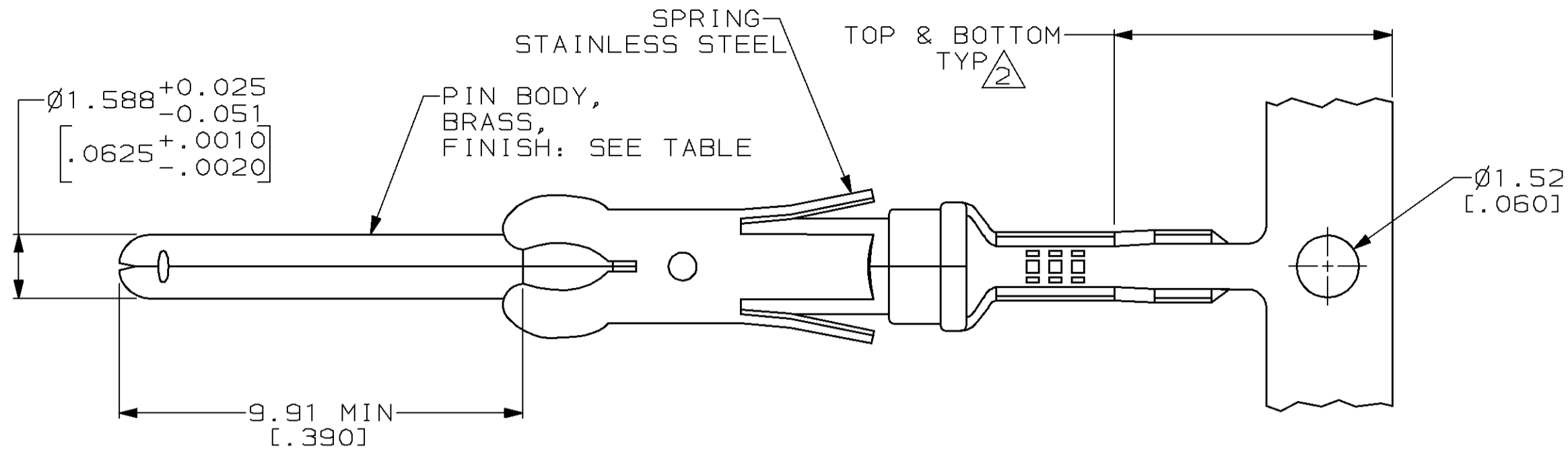


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	47			RLSE PER NPR 19	21 NOV 96	-	-
				ADDED -2 PER EC 0320-25-97	21 FEB 97	BC	GS
				ADDED -3 PER EC 0320-132-97	25 APR 97	CO	GS
				ADDED -4 PER EC 0320-201-97	26 JUN 97	MB	GS



- $\triangle 1$ 0.76 μ m $[\ .000030]$ MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 $[\ .200]$ MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27 μ m $[\ .000050]$ MIN NICKEL PER QQ-N-290.
- $\triangle 2$ GOLD PLATING NEED NOT APPEAR IN THIS AREA .
- 3. REELED FOR MINI-APPLICATOR.
- 4. WIRE RANGE 28-30 AWG. INSULATION RANGE 3.81 $[\ .015]$ -7.62 $[\ .030]$ DIA.
- $\triangle 5$ 0.76 μ m $[\ .000030]$ MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 $[\ .200]$ MIN, WITH A UNIFORM GRADIENT TO 0.25 μ m $[\ .000010]$ MIN GOLD PER MIL-G-45024 ON THE REMAINDER, OVER 1.27 μ m $[\ .000050]$ MIN NICKEL PER QQ-N-290.
- $\triangle 6$ 0.38 μ m $[\ .000015]$ MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 $[\ .200]$ MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27 μ m $[\ .000050]$ MIN NICKEL PER QQ-N-290.

PER DETAIL C	FINISH	PART NUMBER
$\triangle 1$	$\triangle 1$	788085-4
$\triangle 6$	$\triangle 5$	788085-3
$\triangle 5$	$\triangle 1$	788085-2
$\triangle 1$		788085-1
LOOSE PIECE	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN C. OBERMAN 21 NOV 96	CHK R. STONE 22 NOV 96	APVD G. STEINHAUER 22 NOV 96	NAME AMP Incorporated Harrisburg, PA 17105-3608
ϕ	0 PLC \pm 1 PLC \pm 2 PLC ± 0.13 $[\ .005]$ 3 PLC \pm 4 PLC \pm ANGLES \pm	PRODUCT SPEC 108-10042	APPLICATION SPEC 114-10004	WEIGHT -	SIZE A2
MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	CUSTOMER DRAWING	SCALE 8:1	SHEET 1 OF 1	REV C

PIN ASSEMBLY, .062, TYPE III+

AMP

788085